

METROLOGY & MACHINE TOOLS LAB

Note: minimum of 6 experiments from each section

Course Objective: This practical course covers the topics related to precision measuring instruments and the working and operations of various machine tools.

Section-I**METROLOGY LAB**

1. Measurement of lengths, heights, diameters by vernier calipers, micrometers etc.
2. Measurement of bores by internal micrometers and dial bore indicators.
3. Use of gear tooth vernier calipers and checking the chordal thickness of spur gear.
4. Machine tool alignment test on the lathe.
5. Machine tool alignment test on milling machine.
6. Angle and taper measurements by bevel protractor, Sine bars, etc.
7. Use of spirit level in finding the straightness of a bed and flatness of a surface.
8. Thread measurement by two wire/ three wire method & tool makers microscope.
9. Surface roughness measurement by Talysurf.

Section-II**MACHINE TOOLS LAB**

1. Introduction of general purpose machines -lathe, drilling machine, milling machine, shaper, planing machine, slotting machine, cylindrical grinder, surface grinder and tool and cutter grinder.
2. Step turning and taper turning on lathe machine
3. Thread cutting and knurling on -lathe machine.
4. Drilling and tapping
5. Shaping and planing
6. Slotting
7. Milling
8. Cylindrical surface grinding
9. Grinding of tool angles.

Course Outcome: After completing the course the student will be able to operate various precision measuring instruments and working and operations of various machines tools.

